

STANDARD REFERENCE:

EN 10088-3: 2014 (Hot-rolled and bright products)

RODACCIAI REFERENCES AND COMPARABLE STANDARDS

EUROPE		ITALY	GERMANY		FRANCE	UK	USA
EN 10088-3: 2005		(UNI 6900: 71)	(DIN 17440 - 85)		(NF A 35-574-90)	(BS 970 pt.3 -91)	AISI
Grade	N°		Werkstoff	N°			
X6CrNiCuS18-9-2	1.4570	-	-	-	Z8 CNUF 18 - 09	-	-

CHEMICAL COMPOSITION (CAST ANALYSIS) (%)

C / max	Si / max	Mn / max	P / max	S	N / max	Cr	Cu	Mo / max	Ni
0,08	1,00	2,00	0,045	0,15÷0,35	0,10	17,0÷19,0	1,40÷1,80	0,60	8,0÷10,0

MECHANICAL PROPERTIES - Rough turned (1X) in the annealed condition

Size max (mm)	Hardness HB max***	Rp _{0,2} (MPa) min	Rp ₁ (MPa) min*	R _m (MPa)**	A ₅ (%) min**	Resistance to intergranular corrosion	
						in the delivery condition	in the welded condition
100	215	185	220	500÷710	35	NO	NO

* Only for guidance ** The maximum HB values may be raised by 100HB or the tensile strength value may be raised by 200 MPa and the minimum A₅ value may be lowered to 20% for bars of ≤35 mm

MECHANICAL PROPERTIES - Cold drawn (2H, 2B) and ground bars (2G) in the solution annealed condition

Size max (mm)	Rp _{0,2} (MPa) min	R _m (MPa)	A ₅ (%) min*
≤ 10	400	600÷950	15
> 10 ≤ 16	400	600÷950	15
> 16 ≤ 40	185	500÷910	20
> 40 ≤ 63	185	500÷910	20
> 63 ≤ 100	185	500÷710	35

* Values valid only for size ≥5 mm

MECHANICAL PROPERTIES - Cold drawn wire and coils (2H)

Tensile strength levels	+C 600	+C 700	+C 800	+C900	+C 1000
R _m (MPa)	600÷800	700÷900	800÷1000	900÷1100	1000÷1250

Note: the desired tensile strength level shall be evaluated depending on diameter required



MECHANICAL PROPERTIES - Cold drawn wire and coils in the solution annealed condition (2D)

Size	0,10 ≤ d ≤ 0,20	0,20 ≤ d ≤ 0,50	0,50 ≤ d ≤ 1,00	1,00 ≤ d ≤ 3,00	3,00 ≤ d ≤ 5,00	5,00 ≤ d ≤ 16,00
Rm (MPa) max	1050	1000	950	900	850	800
A (%) min	20	30	30	30	35	35

Note: If skin passed, Rm might be increased by up to 50 MPa

WORKING TEMPERATURES RECOMMENDED

Operation	Hot forgings deformation	Solution annealing (water, air)
°C	900÷1150	1020÷1100

